



SUGAR INDUSTRY



**PROTECT  
YOUR ASSETS**

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**CASE STUDY**

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INGENIO  
LA UNIÓN

# THE CHALLENGE

- 
- It was detected that the new hydraulic oil was not completely clean (ISO 20/19/17).
  - Presence of particles and moisture in the system.
  - Frequent failures in hydraulic components.
  - Extended operational downtime.

**THE SOLUTION**



Filtration was implemented from the dispatch of the new oil, along with offline systems in the harvesters and dialysis during their repairs, all under periodic monitoring with an ISO particle counter.

**RESULT: Optimal purity levels – ISO 4406: 15/12/9**



# STEPS FOR MAXIMUM CLEANLINESS

**1** CLEAN START



HYDRAULIC OIL DIALYSIS

**FMS-HFS-4**

**2** EFFECTIVE MONITORING\*



ISO 4406 PARTICLE MONITOR

**FMS-TCM-FC**

**3** STAY CLEAN



HYDRAULIC OIL BYPASS AND BREATHER

**FMS-3-TP**

**FMS-150-B**



Thanks to the efficiency achieved, our travel pumps in harvesters have already exceeded 15,000 hours of operation, and we are confident in extending their service life even further."

\*Online monitoring is the most reliable practice.

Book a meeting to discover how to effectively

# PROTECT YOUR ASSETS



[fms-filtration.com](http://fms-filtration.com)

**DOUBLE  
GREEN** 

*Economic and Environmental Benefits*